THE EUROPEAN DIRECTORATE FOR THE QUALITY OF MEDICINES & HEALTHCARE (EDQM)



European Directorate | Direction européenne for the Quality of Medicines | de la qualité du médicament & HealthCare | & soins de santé

COUNCIL OF EUROPE



CONSEIL DE L'EUROPE

- Chemist with a PhD in pharmaceutical chemistry from the Ruprecht-Karls University of Heidelberg, Germany
- Post-doctoral research in the Institute for Pharmacy and Molecular Biotechnology at the University of Heidelberg
- Scientific/Technical Officer at the Institute for Reference Materials and Measurement (IRMM) of the Joint Research Centre, a Directorate-General of the European Commission:
 - responsibilities for the development and certification of reference materials for quality control and calibration in bioanalysis
- Since 2013: Scientific Programme Manager in the European Pharmacopoeia Department, Biologicals Division, with responsibilities for a number of Expert Groups including:
 - Group 6B (Human Plasma and Plasma products), P4Bio (single-source biotherapeutics)-, Monoclonal Antibodies-, mRNA vaccines- and AQbD Working Parties.



Dr Mihaela Buda



Ph. Eur. Texts on Biologicals: Now and in the Future

Finnish Pharmacopoeia Webinar 8 November 2023

Mihaela Buda, PhD European Pharmacopoeia Department EDQM, Council of Europe



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Presentation Outline

□ The European Pharmacopoeia (Ph. Eur.):

Key figures. Expert Network

Ph. Eur. Texts for Monoclonal Antibodies:

- "Horizontal standards" (general chapters)
- Product class-based standards
- Performance-based standards
- Concluding remarks

□ What's in the pipeline?

An overview of current and future activities related to biologicals



European Pharmacopoeia



Binding in the **39** signatory states of the Ph. Eur. Convention and used as a reference worldwide; **31** observers from all continents

More than 2 800 documentary standards for the quality control of medicines

- Cover the whole manufacturing process (e.g. excipients, medicinal products)
- All stages of the **life cycle** of a medicine from development through to production and market surveillance
- Methods verified & standardised

About 3000 reference standards shipped to 132 countries



European Pharmacopeia Commission treaty-based body - and its expert groups



Biological Standardisation Steering Committee



Laboratory, production, storage and distribution



• Ensure equivalent quality and safety of medicinal products throughout Europe and facilitate their free movement in Europe and beyond

... relying on nearly 900 experts¹ working together ...

- ¹ This number does not include:
- Chairs of Groups
- ad hoc specialists (around 100/year)
- Members of the Ph. Eur. Commission





In the field of biologicals:

- Groups of Experts: 6, 6B, 15, 15V
- Working parties: ALG, BACT, CTP, GTP, HTS, MAB, mRNAVAC, P4Bio



Ph. Eur. Texts for Monoclonal Antibodies



Ph. Eur. Standards for MAbs: Development Approaches

- **Expand** the portfolio of quality standards for mAbs:
 - Target **product classes** and specific drug substance; evaluate new opportunities on a case-by-case basis with support from key stakeholders
 - Develop general methods of analysis to support analytical testing
 → broad applicability, performance characteristics; multi-laboratory collaborative studies
- Explore flexible concepts and new types of standardisation:
 - Focus on key quality attributes and associated testing strategies
 - Establish suitable common expectations and general methodologies with broad applicability







MAbs: Approaches to Public Standard-Setting



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*under elaboration

for the Quality de la quality

Standardisation of TNF-alpha Bioassays

- Rapidly growing number of TNF-alpha antagonists on the market
- Increased variety of approaches to bioassay selection for assessing and comparing potencies
- Questions raised concerning the appropriate choice of potency assays for particular products and how they should be designed, conducted, analysed and applied





Biological activity evaluated in **cell-based potency assays** using different approaches for **TNF-alpha neutralisation**



Standardisation of TNF-alpha Bioassays

Cell-based assays for potency determination of TNF-alpha antagonists (2.7.26)



Bioassay "Horizontal Standard"



Choice of the assays and scope of validation/verification

TNF-alpha antagonist	U937 apoptosis assay	WEHI-164 cytotoxicity assay	NF-ĸB-inducible reporter gene assay	L929 cytotoxicity assay
	- Procedure A -	- Procedure B -	- Procedure C -	- Procedure D -
Etanercept*				
Infliximab*		•		
Certolizumab pegol	•	•	•	•
Adalimumab**				
Golimumab**	0		0	0

- signifies that procedure has been validated
- signifies that suitability has been demonstrated during verification experiments
- O signifies that suitability has not been evaluated
- Ph. Eur. monograph
- ** Draft monograph under elaboration



TNF-alpha Bioassay Horizontal Standard

Cell-based assay for potency determination of TNF-alpha antagonists (2.7.26)*

NEW type of general chapter with Analytical procedure control strategy Cell preparation experimentally verified cell-based assays ✓ system suitability test: quality of RS and TNF-alpha working TNF-alpha neutralisation assays control curves, proper functioning of the solutions preparation system (max to min ratio between controls) (procedures A, B, C and D): Test solution preparation ✓ sample suitability assessment: compare → different cell lines/readouts performance of the sample to the → validated for specific TNF-alpha antagonists **Reference** solution performance of the RS (similarity/parallelism) \rightarrow suitability (specificity and precision) preparation (productdemonstrated for each TNF-alpha procedure-independent performance specific: BRP or IHRS) antagonist, during verification experiments controls and one-size-fits all criteria \rightarrow assay applied to substances outside the Assay execution scope of the initial validation or not covered Dose-response curve Sources of variability identified and in an individual monograph for a TNF-alpha construction potential mitigation strategies antagonist requires validation described: Calculation of reportable Diversifies the choice of bioassays and result facilitates migration to different assays \checkmark adjustment of assay conditions to satisfy the system suitability criteria without Use of other assays that are acceptable fundamentally modifying the procedures to the competent authority not excluded

*Ph. Eur. Supplement 11.1



Link between Chapter and Individual Monographs





Link between Chapter and Individual Monographs



Potency. The potency of etanercept is determined by comparison of dilutions of the test preparation with the dilutions of <u>etanercept BRP</u> using a suitable cell-based assay based on the inhibitory action of etanercept on the biological activity of TNF-a and a suitable readout for assessing this inhibitory effect.

The following procedure is given as an example.

U937 apoptosis assay (2.7.26, Procedure A). Carry out the assay as described with the following modifications.

Test solution. Dilute the preparation to be examined with assay medium to obtain a concentration of about 21 ng/mL. Use this solution to prepare 10 additional test sample dilutions (a dilution step of 1.4 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate.

Reference solution. Reconstitute the contents of 1 vial of etanercept BRP with sterilised water for injections R to obtain a concentration of 10 000 IU/mL. Further dilute with assay medium to obtain a concentration of 42 IU/mL. Use this solution to prepare 10 additional reference sample dilutions on a dilution plate to generate the standard curve (a dilution step of 1.4 has been found suitable). Analyse 2 independent dilutions per plate.

Result: the estimated potency is not less than 80 per cent and not more than 140 per cent relative to the reference solution. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency. *In addition, the following procedures have been found suitable*: **WEHI-164 cytotoxicity assay** (2.7.26. *Procedure B*). Carry out the assay as described with the following modifications.

Test solution. Dilute the preparation to be examined with assay medium to obtain a concentration of about 96 ng/mL. Analyse 2 independent dilutions per plate.

Reference solution. Reconstitute the contents of 1 vial of etanercept BRP with sterilised water for injections R to obtain a concentration of 10 000 IU/mL. Further dilute with assay medium to obtain a concentration of 192 IU/mL. Analyse 2 independent dilutions per plate. Plate preparation. Add 300 µL of the test or reference solutions (column 2, rows A-H). Further prepare a series of 1.5-fold dilutions (columns 3-12, rows A-H), by removing 200 µL from column 2 and transferring to the adjacent well in column 3, repeating for subsequent wells.

NF-κB-inducible reporter gene assay (2.7.26, Procedure C). Carry out the assay as described with the following modifications.

Test solution. Dilute the preparation to be examined with assay medium to obtain a concentration of about 1000 ng/mL. Use this solution to prepare 11 test sample dilutions in the range 1.0-200.0 ng/mL (a dilution step of 1.7 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate.

Reference solution. Reconstitute the contents of 1 vial of *etanercept BRP* with sterilised *water for injections R* to obtain a concentration of 10 000 IU/mL. Further dilute with assay medium to obtain a concentration of 400 IU/mL. Use this solution to prepare 10 additional reference sample dilutions (a dilution step of 1.7 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate.

L929 cytotoxicity assay (2.7.26, Procedure D). Carry out the assay as described with the following modifications.

Test solution. Dilute the preparation to be examined with assay medium to obtain a concentration of 45 ng/mL. Use this solution to prepare 11 test sample dilutions, starting from 10 ng/mL (a dilution step of 1.7 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate. *Reference solution*. Reconstitute the contents of 1 vial of *etanercept BRP* with sterilised *water for injections R* to obtain a concentration of 10 000 IU/mL. Further dilute with assay medium to obtain a concentration of 20 IU/mL. Use this solution to prepare 10 additional reference sample dilutions (a dilution step of 1.7 has been found suitable) on a dilution

Etanercept (2895)

plate. Analyse 2 independent dilutions per plate.

Potency. The potency of infliximab is determined by comparison of dilutions of the test preparation with dilutions of <u>infliximab BRP</u> using a <u>suitable cell-based assay based</u> on the inhibitory action of infliximab on the biological activity of TNF-a with a suitable readout for assessing this inhibitory effect.

The following procedure is given as an example.

WEHI-164 cytotoxicity assay (2.7.26, Procedure B). Carry out the assay as described with the following modifications. Reference solution. Reconstitute the contents of 1 vial of infliximab BRP with sterilised water for injections R to obtain a concentration of 500 IU/mL. Further dilute with assay medium to obtain a concentration of 6.4 IU/mL. Analyse 2 independent dilutions per plate.

Result: the estimated potency is not less than 80 per cent and not more than 120 per cent relative to the reference solution. The confidence limits (P = 0.95) are not less than 80 per cent and not more than 125 per cent of the estimated potency.

In addition, the following procedures have been found suitable: **U937 apoptosis assay** (2.7.26, Procedure A). Carry out the assay as described with the following modifications.

Reference solution. Reconstitute the contents of 1 vial of *infliximab BRP* with sterilised *water for injections R* to obtain a concentration of 500 IU/mL. Further dilute with assay medium to obtain a concentration of 12.5 IU/mL. Use this solution to prepare 10 additional reference sample dilutions on a dilution plate to generate the standard curve (a dilution step of 2 has been found suitable). Analyse 2 independent dilutions per plate.

NF-KB-inducible reporter gene assay (2.7.26, Procedure C). Carry out the assay as described with the following modifications.

Reference solution. Reconstitute the contents of 1 vial of *infliximab BRP* with sterilised *water for injections R* to obtain a concentration of 500 IU/mL. Further dilute with assay medium to obtain a concentration of 8 IU/mL. Use this solution to prepare 10 additional reference sample dilutions (a dilution step of 1.7 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate.

L929 cytotoxicity assay (2.7.26, Procedure D). Carry out the assay as described with the following modifications.

Reference solution. Reconstitute the contents of 1 vial of *infliximab BRP* with sterilised *water for injections R* to obtain a concentration of 500 IU/mL. Further dilute with assay medium to obtain a concentration of 1.0 IU/mL. Use this solution to prepare 10 additional reference sample dilutions

(a dilution step of 1.7 has been found suitable) on a dilution plate. Analyse 2 independent dilutions per plate.

Infliximab concentrated solution (2928)

Suitable TNF-alpha neutralisation assay – calibration with:

Etanercept BRP

Infliximab BRP

The following procedure is given as an <u>example</u>

U937 apoptosis assay (*2.7.26, Procedure A*)

WEHI-164 cytotoxicity assay (2.7.26, Procedure B)

In addition, the following procedures have been found <u>suitable</u>

2.7.26, Procedures B, C, D

C, D 2.7.26, Procedures A, C and D

"suitable", "example procedure" defined in Ph. Eur. General Notices



TNF-alpha Bioassay Package

General chapter 2.7.26:

- provides analytical tools and practical guidance to further build on and support testing.
- helps establish an accepted and shared analytical language that will help standardise the potency determination of TNF-alpha antagonists, both currently available and in the pipeline.
- Link created with monographs on TNF-alpha antagonists (Etanercept, Infliximab):
 - diversifies the choice of suitable bioassays for potency determination
 - reinforces and maintains the flexibility already built into the monographs and the use of Ph. Eur. reference standards.





Ph. Eur. Supplement 11.1



Horizontal Standard Development Beyond Product Class

- 2.5.44 Capillary isoelectric focusing for recombinant therapeutic monoclonal antibodies:
 - cIEF and imaged cIEF procedures for analysis of charge heterogeneity of mAbs, to monitor identity, quality, production consistency
 - based on data generated in multi-laboratory verification study
 - guidance on the aspects to consider for product-specific application (development and validation)

- 2.5.43 Size exclusion chromatography for recombinant therapeutic monoclonal antibodies:
 - widely used methodology for determination of size variants (monomer, HMWS); quantitation of LMWS can be highly variable depending on the mAb analysed
 - SE-HPLC and SE-UPLC procedures, widely applicable to mAbs, given as examples
 - suitability of selected SEC procedures demonstrated by collaborative study



"Performance-based standards"

 well-defined analytical procedures and tools to control analytical procedure performance (including reference materials)
 facilitate evaluation of key quality attributes of mAbs (charge heterogeneity, size variants)



Performance-based Standards: Key Aspects

- Based on validated analytical procedures (mAb-specific), extended to a wide range of mAbs
- Evaluation of selected analytical procedures through collaborative studies involving multiple laboratories, with the aim to:
 - verify their applicability as suitable <u>generic/multi-product procedures</u> for mAb analysis
- Knowledge/data gathered on:
 - analytical procedure performance characteristics and associated criteria
 - system suitability, system performance, assay acceptance criteria
 - requirements for peak resolution and guidance on peak integration approaches
 - identification of appropriate controls and reference materials





Capillary IEF for MAbs: Draft General Chapter 2.5.44

- Provides a detailed description of two procedures base on traditional- and whole-column imaging cIEF systems
- The two sets of test conditions may be used <u>as is or</u> can be considered as <u>starting conditions</u> for the development of a cIEF or imaged cIEF procedure for a specific mAb.
- The extent of analytical procedure optimisation of the should be determined based on suitability for an individual mAb (case-by-case):
 - measured pI values are affected by the testing environment
 - shape of the pH gradient changes with the ampholytes used in the analysis → careful consideration should be given to selection of ampholytes
 - optimisation (e.g. mixing ampholytes) may be needed to reach the desired resolution







Validation needed for each mAb, to demonstrate suitability of the analytical procedure for the intended purpose



Draft General Chapter 2.5.44: Outline

□ Introduction and scope

(including reference to general chapter *Capillary electrophoresis (2.2.47)*)

- Principle [traditional- and whole-column imaging cIEF]
- Procedure (materials/test and reference solutions; operating conditions):
 - Procedure A (two-step cIEF)
 - Procedure B (imaged cIEF)
- <u>Common sections</u>
- System performance monoclonal antibody for system performance CRS
- □ System suitability pI markers
- Assay acceptance criteria in-house reference preparation

Data analysis

- Identification of peaks
- **Results**:
 - Identification test
 - Quantitative test

□ General recommendations

- Points to consider in analytical procedure development – recommended steps:
 - testing of the default conditions
 - selection of carrier ampholytes and pI markers
 - increasing resolution
 - enzymatic treatment
- Validation:
 - Qualitative analysis (identification)
 - Quantitative analysis (purity, stability and production consistency)





Draft General Chapter 2.5.44: Current Status



PHARMEUROPA TEXTS FOR COMMENT



HOME

EN - MIHAELA BUDA -

2.5.44. CAPILLARY ISOELECTRIC FOCUSING FOR RECOMBINANT THERAPEUTIC MONOCLONAL ANTIBODIES Z

INTRODUCTION AND SCOPE

This general chapter covers general capillary isoelectric focusing (cIEF) and imaged capillary isoelectric focusing (icIEF) procedures (2.2.47) that can be employed for qualitative and quantitative determination of charged variants (isoforms). Charge heterogeneity is an important quality attribute that can impact the safety, efficacy and stability of therapeutic monoclonal antibodies (mAbs). It results from post-translational modifications (e.g. glycation, sialylation and phosphorylation), degradation (e.g. deamidation, oxidation, fragmentation and pyroglutamate formation, amino acid deletions [e.g. C-terminal lysine clipping] and C-terminal amidation) and, more rarely, amino acid misincorporations. Charge heterogeneity arises during the upstream manufacturing process or during storage; it may be highly sensitive to process changes and thus has to be considered when addressing process consistency and comparability.

Unless otherwise specified in the individual monograph, cIEF and icIEF may be used to monitor the stability, quality and production consistency of mAbs, as well as to confirm their identity by discriminating between closely related molecules. Additional analytical procedures may be required for confirmation of identity, as appropriate. 10

The following analytical procedures are described for two-step clEF (Procedure A) and iclEF (Procedure B), respectively. These procedures may be suitable as is or can be used as starting conditions for the development of analytical procedures for specific articles. They should be validated for the article to be examined, unless the specific procedure is described in an individual monograph. Validation should confirm that the analytical procedure is suitable for the intended use and purpose. Continued performance should be confirmed, for example using control samples or reference materials, to ensure that the analytical procedure continues to perform as expected. Further guidance is given in the section *General recommendations*. 11

Pharmeuropa 35.4

- Public deadline: 2023-12-31
- NPA deadline: 2024-02-29

PA/PH/Exp. MAB/T (21) 21 ANP



Development of Multi-Product SEC Procedures

Draft general chapter on Size exclusion chromatography

for recombinant therapeutic monoclonal antibodies (2.5.43)

- <u>under elaboration</u>:
 - describes *platform analytical procedures* for determination of high molecular weight species (SE-HPLC and SE-UPLC)
 - includes SST requirements (monoclonal antibody for system suitability CRS)
 - addresses aspects related to the **peak integration** mode and LMWS quantification, i.e. stating when fragments should be integrated and excluded, and when not
 - based on data gathered in the collaborative study, provides general considerations on the **performance of SEC procedures** (performance characteristics and associated criteria)
 - provides recommendations on product-specific application of the described SEC procedures, including validation tests required for a specific mAb







Ph. Eur. Standards for mAbs: Summary



PRODUCT KNOWLEDGE, CASE STUDIES, COLLABORATIVE TESTING

* Buda M., Kolaj-Robin O., Charton E. *Biotherapeutic Products in the European Pharmacopoeia: Have all Challenges Been Tackled?* Generics and Biosimilars Initiative Journal. 2022;11(1) Buda M. *Development of Ph. Eur. standards for therapeutic monoclonal antibodies: infliximab case study.* Generics and Biosimilars Initiative Journal. 2022;11(3)



Horizontal Standard Development: Concluding Remarks

- Explore flexible concepts of standardisation in an increasingly evolving multi-product market
- Reflect key quality attributes and associated testing strategies
- Provide common expectations and general methodologies applicable to wide range/classes of mAbs
- Contribute to standardisation of therapeutic monoclonal antibodies through rationalisation of methodologies and common functionalities
- Help guide analytical procedure development, enabling flexibility for the adoption of newer analytical technologies throughout the product lifecycle and the use of alternative methods.







What (else) is in the Pipeline?



Human Coagulation Factor VIII (rDNA) Monographs





Alteplase Monographs





Gene Therapy Medicinal Products - New Approach





Cell Therapy Products WP: Latest Developments

Text	Status	Scope	Publication Ph. Eur.
2.6.39 Microbiological examination of human tissues	New	Recommendations on the selection of analytical methods for the assessment of the microbiological quality of human tissues	11th Edition (July 2022)
2.7.28 Colony-forming cell assay for human haematopoeitic progenitor cells	Revised	Inclusion of automated technologies	Supplement 11.3 (July 2023)
2.7.29 Nucleated cell count and viability	Revised	Description of validation	Supplement 11.3 (July 2023)
2.6.27 Microbiological examination of cell-based preparations	Revised	Harmonisation of the incubation time with 2.6.1. Sterility	Supplement 11.5 (Jan. 2024)



Cell Therapy Products: Draft Texts in Preparation



- products that are already on the market
- new products to come





General update of the chapter to reflect techniques currently in use

New General Chapter on Bacteriophages

Phage therapy active substances and medicinal products for human and veterinary use (chapter 5.31)

- >Phage therapy: alternative to antibiotic treatment
- Text under elaboration by BACT Working Party
- ≻Publication in Pharmeuropa 35.2 (Apr-Jun 2023)





New General Chapter on HTS

High Throughput Sequencing for the detection of extraneous agents in biological products (2.6.41)

- Non-binding general chapter
- Proposed content: description of the technology, guidelines for method validation
- ≻Publication in Pharmeuropa (tentative): 2024





Quality of mRNA Vaccines and Their Components

RNA & DNA are large molecules that require nanoparticle delivery technologies to get into tissues and cells.



RNA or DNA

Active Pharmaceutical Ingredient (API)

Synthetic Lipids or Polymers Delivery technologies (excipients) Ph. Eur. Commission kicked off elaboration of three general texts on mRNA vaccines and components, assigned to the mRNAVAC WP [175th session, March 2023]

- *mRNA Vaccines for human use (5.36)* the mRNA packaged in lipid nanoparticles, i.e. mRNA-LNP medicinal product
- *mRNA Substances for the production of mRNA vaccines for human use (5.39)* - the mRNA active substances in the manufacture of mRNA vaccines
- DNA Template for the preparation of mRNA transcript (5.40) - the starting material for the preparation of the mRNA component

→ Publication in Pharmeuropa (tentative): April 2024



Drug Product

(10 - 1000 um)

All Experts of the MAB Working Party

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Thank you for your attention



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